

Receiving Report

Date: 11/7/05

Batch No: 0118226

Supplier: M/S DUBO CASTLE

Dart P/O: 124223

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order ☐ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12


[Signature]

Production/Admin: 11/7/05
 Date
 Received/Costing
 Initial

[Signature]

Location _____

RECEIVED AUG 04 2011

Remit To A.M. Castle & Co. (Canada) Inc. - B9204 P.O. Box 9100 Toronto, Ontario M4Y 3A5 Canada		INVOICE		Castle Metals® A. M. Castle & Co
Invoice No.	20060082			
Invoice Date	07/27/2011			
Account No.	50676 DART AEROSPACE LTD			

Bill To DART AEROSPACE LTD 1270 Aberdeen Hawkesbury, On K6A 1K7 Canada	Ship To DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY ON K6A 1K7 Canada
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TERMS AND CONDITIONS OF SALE
CUSTOMER NOTICE

DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY
THERE ARE NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING ANY REGARDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, EXCEPT AS EXPLICITLY STATED ON THE ACKNOWLEDGEMENT PROVIDED BY A.M. CASTLE & CO. OR ITS AFFILIATES ("CASTLE" HEREINAFTER).

LIABILITY FOR THE BREACH OF ANY WARRANTY IS LIMITED TO REPLACEMENT OF DEFECTIVE OR NONCONFORMING GOODS OR TO THE REFUND OF THE PURCHASE PRICE UPON RETURN OF THE GOODS TO CASTLE, AT THE OPTION OF CASTLE. CASTLE IS NOT LIABLE FOR ANY OTHER DIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, INCLUDING LOST PROFITS, EVEN IF CASTLE HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. CUSTOMER ASSUMES ALL RISKS AND LIABILITY FOR LOSS, DAMAGE OR INJURIES TO PERSONS OR PROPERTY OF CUSTOMER OR OTHERS ARISING OUT OF THE USE OR POSSESSION OF THE GOODS.

Acceptance of your order by Castle is conditional upon your agreement to the terms and conditions. If you do not agree, all goods must be promptly returned to Castle, unused and unopened. Your acceptance of delivery of any part of the goods covered by this document will be deemed an agreement to the terms and conditions of sale which are contained on this document. Any inconsistent or additional terms or conditions which may be contained in your purchase order, confirmation, or other document, are objected to by Castle.

Invoice No.	20060082	Payment Terms	1% 10, NET 30	Date Shipped	07/27/2011
Invoice Date	07/27/2011	Due Date	08/26/2011	Shipped Via	CASTLE NETWORK
Discount on Material & Labor	6.10 Discount if paid by 08/06/2011		Salesperson	Desbiens, Marc	

Shipment Description	Shipment Information	Shipped Quantity / Unit Price	Amount CAD
Purchase Order #: Order # - Line #: Ordered: Item Description: Cutting Description: Process Description: Line Notes: Customer Part Number: Heat Number(s): Specification(s):	14273 1569929-1 10 PCS 752241.MO 2.5000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT 2SIDED TO 8.25 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 5")) X 5 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 5")) - ALUMINUM PLATE SAW REPLACEMENT FOR o/n 1527863-1 INV. # 20058566 LI D6101-005 485646A4 QQ-A-250/12	106.66 LBS 10,000 PCS \$61.00 / PCS	\$610.00

Line Total:

138353438 RT HST

13% Tax

79.31

\$610.00**Taxes:****\$79.31****Invoice Total:****\$689.31****Remit Currency:** CAD

CUSTOMER IS RESPONSIBLE FOR ALL SHIPPING DOCUMENTS AND COMPLIANCE WITH ALL UNITED STATES LAWS INCLUDING BUT NOT LIMITED TO U.S. EXPORT LAWS AND REGULATIONS.

All amounts are calculated in domestic currency.

All Vendors PO ID po14273 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

[illegible]

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MET001	Metaux Castle								
PO14273	I		D6102-013P	Each	6/27/2011	7/6/2011	24.0000	\$30.25	0.0000	0	\$726.00
CAD	No		6061-T6 7.0x6.5x2.0	Each	24.0000	DESJ02		\$726.00	0.0000	0	
			70674/70680								
	5		D6101-007P	Each	6/27/2011	7/6/2011	30.0000	\$79.25	0.0000	0	\$2,377.50
	No		7075-T7351	Each	30.0000	DESJ02		\$2,377.50	0.0000	0	
			8.25X7.75X2.5								
			70674/70680								
Total Received Quantity:										54.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$3,103.50	
Total Balance Due Quantity:										0.0000	

**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP

Page 1 of 1

Shipment No:877958

Ship From: A. M. Castle & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 04-JUL-2011	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier MANITOULIN		BOL No 877958-2	

Shipment Details	Final Destination Branch - MON
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Order No 1527863	Line No 2	Item No 752241.MO	Description 2.5000.PL.7075.T7351.ALUMINUM.US1.48.5000.144.5000 CUT 2SIDED TO 8.25 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 7.75")) X 7.75 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 7.75")) - ALUMINUM PLATE SAW SPECIFICATIONS: QQ-A-250/12				
Purchase Order No 14273		Part Number YOUR ITEM NUMBER: D6101-007		Ordered Qty 30 PCS		Invoice Qty 30 PCS	
Details							
Delivery No. 83590332	Mill	Heat Number 485646A4	Mech Id	PCS 30	Width (IN)	Length (IN)	Shipped Qty(LBS) 495.95

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date:

10/17/15



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14273

Purchase Order Date 6/13/2011

PO Print Date 6/13/2011

Page Number 1 of 3

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name
Vendor Phone 514 694 9575
Vendor Fax 514 695 3281
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D6102-013P	6061-T6 7.0x6.5x2.0	6/27/2011 Yes	24.00 Each	Yours ppd	\$30.2500	\$726.00
		Special Inst: AS PER DWG D6102 REV. D B70674 SIZE: 7.000" X 6.500" X 2.000" GRAIN DIRECTION ALONG 6.500" MATERIAL: 6061-T6/T6511 AS PER QQ- A-250/11 OR QQ-A-200/8 TOLERANCE ON ALL DIMENSION IS +0.06/-0.00					
2	D6101-005P	7075-T7351 8.25X5.0X2.5	6/15/2011 Yes	20.00 Each	Yours ppd	\$61.0000	\$1,220.00
		Special Inst: AS PER DWG D6101 REV. B B70676 SIZE: 5.00" X 8.250" X 2.50" THICK GRAIN DIRECTION ALONG 5.00" LENGTH MATERIAL: 7075-T7351 AS PER QQ-A- 250/12 TOLERANCE ON ALL DIMENSION ARE +0.030"/-0.000'					

MATERIAL CERTIFICATION
REQD UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 6/13/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **P014273**

Purchase Order Date 6/13/2011

PO Print Date 6/13/2011

Page Number 2 of 3

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

514 694 9575

514 695 3281

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

QTY	Part Number	Description	Unit Price	Unit	Price	Total Price
3	D6101-005P	7075-T7351 8.25X5.0X2.5	6/27/2011	10.00	Yours ppd	\$61.0000
		Yes	Each			\$610.00

Special Inst: AS PER DWG.D6101 REV. B
B70677
SIZE: 5.00" X 8.250" X 2.50" THICK
GRAIN DIRECTION ALONG 5.00"
LENGTH
MATERIAL: 7075-T7351 AS PER QQ-A-
250/12
TOLERANCE ON ALL DIMENSION ARE
+0.030"/-0.000'

4	D6101-007P	7075-T7351 8.25X7.75X2.5	6/15/2011	20.00	Yours ppd	\$79.2500
		Yes	Each			\$1,585.00

Special Inst: AS PER DWG D6101 REV. B
B70678
SIZE: 7.750" X 8.250" X 2.50" THICK
GRAIN DIRECTION ALONG 7.750"
LENGTH
MATERIAL: 7075-T7351 AS PER QQ-A-
250/12
TOLERANCE ON ALL DIMENSION ARE
+0.030"/-0.000'

5	D6101-007P	7075-T7351 8.25X7.75X2.5	6/27/2011	30.00	Yours ppd	\$79.2500
		Yes	Each			\$2,377.50

MATERIAL CERTIFICATION
REQD UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 6/13/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14273

Purchase Order Date 6/13/2011

PO Print Date 6/13/2011

Page Number 3 of 3

Order From :

VC-MET001

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name

Vendor Phone 514 694 9575

Vendor Fax 514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

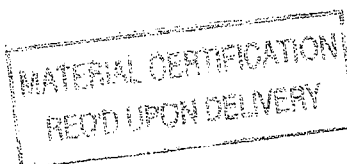
FOB

Destination-Collect

Special Inst: AS PER DWG D6101 REV. B
B70680
SIZE: 7.750" X 8.250" X 2.50" THICK
GRAIN DIRECTION ALONG 7.750"
LENGTH
MATERIAL: 7075-T7351 AS PER QQ-A-
250/12
TOLERANCE ON ALL DIMENSION ARE
+0.030"/-0.000'

PO Total:

\$6,518.50



Change Nbr: 1

Change Date: 6/13/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

SHIP TO: CASTLE % CASTLE AEROSPACE 3050 SOUTH HYDRAULIC WICHITA, KS 67218		KAISER ALUMINUM Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586 CERTIFIED TEST REPORT				
SOLD TO: CAS AERO%AM CASTLE METALS ATTN: BOB OHR %ACCTS PAYABLES 3400 NORTH WOLF ROAD FRANKLIN PARK, IL 60131						
CUSTOMER PO NUMBER: 15132	WORK PACKAGE:	CUSTOMER PART NUMBER: 6879 AMC A97075-60	SHIP RUN/LOAD ID: 101636/5	GOV'T CONTRACT NUMBER:		
KAISER ORDER NO: 1087324	LINE ITEM: 1	SHIP DATE: 29-SEP-2009	ALLOY: 7075	CLAD: BARE	TEMPER: T7351	PRODUCT DESCRIPTION: Sawed Plate
WEIGHT SHIPPED: 44926 LB	QUANTITY: 25 PCS EST.	B/L NUMBER: 2024216	GAUGE: 2.5000 IN	DIAMETER/WIDTH: 48.500 IN	LENGTH: 144.500 IN	

Certified Specifications

AMS 4078/RevG
ASTM B 209/Rev07
BSS 7055/RevA
DPS 4.713/RevAH
GSS1610Q/RevG/Amd1

AMS-QQ-A-250/12
ASTM B 594/Rev06
CMMP 025/RevS
EAC MS1011/RevE
MMS 159/RevN

AMS-STD-2154
BAC 5439/RevH
CSTI 006/RevC
GAMPS 9101/RevB
PS 21211/RevK

Test Code: 4297

Test Results

Lot: 479610A8 Cast 268

Drop 21

Ingot 2

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	70.7 : 71.3 (487 : 492)	59.1 : 59.5 (407 : 410)	11.2 : 11.6

(ASTM E1004)
(EN 2004-1)

Conductivity %IACS :	41.6 Min	42.0 Max
(MS/M) :	24.1 Min	24.4 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.09	0.18	1.6	0.03	2.4	0.20	5.8	0.04	0.01	0.01	TOT 0.05

KAISER

ALUMINUM

CERTIFIED TEST REPORT

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

Serial Number
4172642

Lot: 479709A8 Cast 268

Drop 10

Ingot 2

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	71.5 : 71.9 (493 : 496)	59.8 : 60.2 (412 : 415)	10.7 : 10.8

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	40.8 Min	41.3 Max
(MS/M) :	23.7 Min	24.0 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.10	0.20	1.5	0.04	2.4	0.20	5.6	0.03	0.01	0.01	TOT 0.05

Lot: 479742A9 Cast 271

Drop 09

Ingot 4

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	69.4 : 74.8 (479 : 516)	56.4 : 63.9 (389 : 441)	11.1 : 11.7

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	38.3 Min	40.9 Max
(MS/M) :	22.2 Min	23.7 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.10	0.20	1.5	0.04	2.5	0.19	5.6	0.03	0.01	0.02	TOT 0.05

KAISER

ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4172642

Lot: 485604A3 Cast 271

Drop 23

Ingot 2

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	71.8 : 72.0 (495 : 496)	59.9 : 60.4 (413 : 416)	10.6 : 10.9

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	41.3 Min	41.3 Max
(MS/M) :	24.0 Min	24.0 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.11	0.21	1.5	0.04	2.5	0.20	5.6	0.04	0.01	0.01	TOT 0.05

Lot: 485622A5 Cast 271

Drop 19

Ingot 2

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	70.9 : 71.0 (489 : 490)	59.1 : 59.5 (407 : 410)	11.3 : 11.3

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	40.6 Min	41.9 Max
(MS/M) :	23.5 Min	24.3 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.10	0.21	1.5	0.04	2.4	0.19	5.5	0.04	0.01	0.01	TOT 0.05

KAISER

ALUMINUM

CERTIFIED TEST REPORT

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

Serial Number
4172642

Lot: 485626A6 Cast 271 Drop 23 Ingot 3

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	71.2 : 71.8 (491 : 495)	59.4 : 60.1 (410 : 414)	10.1 : 11.0

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	41.3 Min	41.4 Max
(MS/M) :	24.0 Min	24.0 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	
Actual	0.11	0.21	1.5	0.04	2.5	0.20	5.6	0.04	0.01	0.01	TOT	0.05

Lot: 485646A4 Cast 271 Drop 29 Ingot 2

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	70.9 : 74.0 (489 : 510)	59.4 : 63.4 (410 : 437)	11.3 : 11.7

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	39.1 Min	41.6 Max
(MS/M) :	22.7 Min	24.1 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	
Actual	0.09	0.18	1.4	0.04	2.4	0.20	5.7	0.03	0.01	0.01	TOT	0.05

ALLOY LIMITS

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075 MIN	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

**KAISER
ALUMINUM**

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4172642

TEST NOTES

7075-T7351 plate 3.501-4.000" thick, if
ultrasonically inspected, meets requirements of CMMPO25 per
SDR CMMPO25-KaiserT-3. 7075-T7351 plate 4.001-5.000" thick,
if ultrasonically inspected, meets requirements of CMMPO25
per
SDR CMMPO25-KaiserT-2.

Metal represented by this test report was immersion
ultrasonically tested from one side and meets the Class A
and Class B requirements of all specifications referenced
on this test report.

CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER DFARS 225.872-1(a), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DFARS 252.225 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTIRE ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED.

BILL POYNOR, LABORATORIES SUPERVISOR



**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP

Page 1 of 1

Shipment No:877958

Ship From: A. M. Castle & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 04-JUL-2011	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier MANITOULIN		BOL No 877958-2	

Shipment Details	Final Destination Branch - MON
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Order No 1534874	Line No 1	Item No 8641.MO	Description 2.0000.PL.6061.T651.ALUMINUM.48.5000.144.5000 CUT 2SIDED TO 7 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 6.5")) X 6.5 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 6.5")) - ALUMINUM PLATE SAW SPECIFICATIONS: QQ-A-250/11				
Purchase Order No 14273		Part Number YOUR ITEM NUMBER: D6102-013		Ordered Qty 24 PCS		Invoice Qty 24 PCS	
Details							
Delivery No. 84237324	Mill	Heat Number 550283A6	Mech Id	PCS 24	Width (IN)	Length (IN)	Shipped Qty(LBS) 218.74

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date:

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4228813

Castle Metals FP

HEAT NUMBER 550283 A6
MECHANICAL ID _____
ITEM CODE 8641
LOT NUMBER _____
PO NUMBER 112492
RECEIVED DATE 6-10-2011
SUPPLIER KAISER
SPECIFICATION _____
LCS NO
COMMENT _____
APPROVED PS

CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER DFARS 225.872-1(a), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DFARS 252.225 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTIRES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED.



BILL POYNOR, LABORATORIES SUPERVISOR

SHIP TO:

AM CASTLE & CO
3400 NO WOLF ROAD
FRANKLIN PARK, IL 60131

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number

4228813

CUSTOMER PO NUMBER: 112492		WORK PACKAGE:	CUSTOMER PART NUMBER: 8641 AMC A96061-161		SHIP RUN/LOAD: 102067/17	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1117643	LINE ITEM: 3	SHIP DATE: 7-JUN-2011	ALLOY: 6061	CLAD: BARE	TEMPER: T651	PRODUCT DESCRIPTION: KaiserSelect® Precision Plate
WEIGHT SHIPPED: 8440 LB	QUANTITY: 6 PCS EST.	B/L NUMBER: 2032383	GAUGE: 2.0000 IN		DIAMETER/WIDTH: 48.500 IN	LENGTH: 144.500 IN

Certified Specifications

AMS 4027/RevN

ASME SB 209/Rev2004

ASTM B 209/Rev07

Test Code: 1511

Test Results

Lot: 550283A6 Cast 819 Drop 39 Ingot 3 Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	47.9 : 49.0 (330 : 338)	42.1 : 42.8 (290 : 295)	14.7 : 14.8

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.67	0.5	0.29	0.12	1.0	0.16	0.12	0.02	0.01	0.00	TOT 0.06

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
6061												
MIN	0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00	EACH	0.05
MAX	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of AMS-QQ-A-250/11 Rev.A.



0 201967

DART AEROSPACE LTD 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 613-632-5200		B/L NUMBER / CONNAISSEMENT 8779582		STICKER / ÉTIQUETTE 1264964937		DATE 05-Jul-11	
						TRAILER / REMORQUE	
AM CASTLE & CO CANADA INC 835 SELKIRK AVE. POINTE CLAIRE, PQ H9R 3S2 514-694-9575		MANITOULIN TRANSPORT PO BOX 390 ATTN Interlines Payable CORE BAY, ON POP 1H0				ORIGIN/ORIGINE OTT DEST. OTT	
DELIVERY INSTRUCTIONS / INSTRUCTIONS DE LIVRAISON							
PO#: 14273							
PIECES / COLIS	DESCRIPTION	WEIGHT / POIDS	AS WT.COMME POIDS	RATE / TARIF	COLLECT / PORT DÙ		
2	PIECES STB 1 SKID & 1 BOX FUEL SURCHARGE (11.30%) ON:1527863	804					
2		804					
RECEIVED FROM / REÇU DE MANITOULIN		REFERENCE / RÉFÉRENCE 15058000	DRIVER NAME / NOM DU CHAUFFEUR <i>[Signature]</i>	DRIVER ID # 1374	DELIVERY DATE / DATE DE LIVRAISON July 5/11		GT SP TS
TRANSFERRED TO / TRANSFÉRÉ À		NOTICE: THE CONSIGNEE ON PREPAID FREIGHT MAY BE LIABLE FOR THE CHARGES PURSUANT TO SECTION 2 OF THE BILLS OF LADING ACT. AVIS: LE CONSIGNÉ SUR FRET PRÉPAYÉ PEUT ÊTRE SUJET AUX FRAIS DE CARGAISON POUR SUIVI À LA SECTION 2 DE L'ACTE DE CONNAISSEMENT.		ARRIVAL TIME / TEMPS ARRIVÉ 1259	TIME IN / TEMPS ENTRÉ	TIME OUT / TEMPS SORTIE	
RECEIVED IN APPARENT GOOD ORDER / REÇU EN BON ÉTAT APPARENT X			PLEASE PRINT LAST NAME / NOM DE FAMILLE EN LETTRES MOULÉES S.V.P. X			AMOUNT DUE / MONTANT À PAYER	

PREPAID